



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

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D5619-3
Job Sheet 198119-A



Part No: D5619-3

Job Qty: 10 pcs

Part Name: AFT Wearplate Heavy-Duty, LH/RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/7/20

Job Tracking No:

Due Date: 2/20/20

Created By: Eric Larocque

Type: SOLD

Description:

Note: D5619 REV.A IPP REV.A DWG REV.A2 18.10.26 DD VERIFIED BY:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
150	QC 5	10 pcs		2/20/20	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
160	Automated Welding - B4B	10 pcs		2/20/20	0.00	2.00	Automated Welding - 1 - B4B		<i>[Signature]</i>
170	QC 10	10		2/20/20	0.00	0.00	QC 10 - 10		
							QC 10 - 18		
							QC 10 - 24		
							QC 10 - 43		
							QC 10 - 50		<i>[Signature]</i>
							QC 10 - 58		
							QC 10 - 9		
							QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
				2/20/20	0.00	0.00	QC 5 - 18		
							QC 5 - 19		



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Container No: S245200



Part: D5619-3

Job No: 198119-A

Serial No/Batch: S208571

Revision: A

Inspector:

Exp Date:

Instructions: Various STC's

Date: 01/09/20

					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	CL
					QC 5 - 30	
					QC 5 - 40	
					QC 5 - 61	
					QC 5 - 81	
190	Handfinish - 4-1-Assembly-B4B	10 pcs	2/20/20	0.00 2.00	Handfinish - 4 - 1 - B4B	
					Handfinish - 4 - 10 - B4B	
					Handfinish - 4 - 11 - B4B	DAS
					Handfinish - 4 - 12 - B4B	.41 JAN 11 2020
					Handfinish - 4 - 13 - B4B	9-89
					Handfinish - 4 - 14 - B4B	
					Handfinish - 4 - 15 - B4B	
					Handfinish - 4 - 2 - B4B	
					Handfinish - 4 - 3 - B4B	
					Handfinish - 4 - 4 - B4B	
					Handfinish - 4 - 5 - B4B	
					Handfinish - 4 - 6 - B4B	
					Handfinish - 4 - 7 - B4B	
					Handfinish - 4 - 8 - B4B	
					Handfinish - 4 - 9 - B4B	
200	QC 3	10 pcs	2/20/20	0.00 0.00	QC 3 - 10	
					QC 3 - 13	
					QC 3 - 15	
					QC 3 - 17	
					QC 3 - 18	
					QC 3 - 2	
					QC 3 - 28	
					QC 3 - 3	
					QC 3 - 30	
					QC 3 - 34	
					QC 3 - 36	
					QC 3 - 41	
					QC 3 - 51	
					QC 3 - 58	
					QC 3 - 59	
					QC 3 - 68	
					QC 3 - 9	
					QC 3 - 40	DAS
					QC 3 - 19	JAN 13 2020 40
					QC 3 - 43	9-89
					QC 3 - 24	
					QC 3 - 61	
					QC 3 - 81	
210	Packaging 3-1 - Stock - B4B	10 pcs	2/20/20	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	DAS
					Packaging 3 - 5 - B4B	28
					Packaging 3 - 6 - B4B	9-89
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	

				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
220 QC 21 - SA	10	2/20/20	0.00 0.00	QC 21 - SA - 21	DAS
	pcs			QC 21 - SA - 70	21 JAN 14 2020
				QC 21 - SA - 53	8-81

Part Op 150 - QC5- Inspect part completeness to step on W/O
 Descriptions: 160 - Automated welding ***SEE NOTE 8 FOR SURFACE BUILDUP***DT10407 A D5619-3**** 1- WELD AS PER DWG AND QSI004 4.5 FOR AUTOMATED WELDING USE 8259 HARDCOAT BATCH: M1139025
 170 - QC10- Inspect visual per QSI004- ground welds
 180 - QC5- Inspect part completeness to step on W/O
 190 - Assemble as per dwg - APPLY TEXTURED COATING ON CONCAVE SURFACE AS PER DWG AND QSI
 BATCH: 5242921
 200 - QC3- Inspect Part Finish
 210 - Identify as per dwg & Stock LOCATION : FP001
 220 - QC21- Final Inspection - Work Order Release

Job BOM

Job BOM records could not be found.

Job Allocations

Job Allocations could not be found.

Part Specifications

Specifications could not be found.